











OPERATION	SECTION	Developer	Wash	Gum	Dryer	Transport	Cooler	Cleaning Time
1. Check the replenisher container.		Daily		Daily				~ 2 min.
2. Check the waste container.		Daily						~ 2 min.
3. Clean the transport rollers from residues.		Daily						~ 5 min.
4. Change the filter (and reset the filter counter. See  -> Manual tasks").		3)						~ 5 min.
5. Change the water and clean the section with the hand-shower (and reset the wash water counter. See  -> Manual tasks").			Daily 4)					~ 10 min.
6. Run the gum clean program. (Automatic function when switching the processor to sleep mode if "Auto gum rinse" is set to "Yes".)				Daily				~ 10 min.
7. Change the chemistry (and reset the developer counter. See  -> Manual tasks").		3)						~ 30 min.
8. Main cleaning: Dev 5) a. Clean all rollers and guides. b. Clean the tanks with with the "PROCESSOR CLEANER". c. Clean the spray tubes with brush. d. Clean the tubes and drain with back flush.		By chemistry change						~ 1 hour
9. Main cleaning: Wash 5) a. Clean the plush scrub/bristle brush roller. b. Clean the tank with the "PROCESSOR CLEANER". c. Clean the tubes and drain with back flush.			By chemistry change					~ 1 hour
10. Main cleaning: Gum 6) a. Flush the gum pumps and solenoid. 6) b. Clean the rollers. c. Clean the tank with the "PROCESSOR CLEANER". 6)				By chemistry change				~ 1 hour
11. Change the plush scrub cover. 1)			 1)					~ 30 - 45 min.
12. Clean the circulation pumps. 1)		 1)	 1)					~ 1 - 2 hours
13. Clean the replenisher pumps. 1)		 1)						~ 1 - 2 hours
14. Check the chain tensions. 2)						 2)		~ 10 min.
15. Install Preventive Maintenance Kit Minor (bearings - O-ring). 7)		Every year or 2,000 hours						~ 30 min.
16. Install Preventive Maintenance Kit Medium (poppet valves - O-rings - chain kits - pump head). 8)		Every 2 years or 4,000 hours						~ 2 hours
17. Install Preventive Maintenance Kit Major (motor - wedge block). 9)		Every 4 years or 8,000 hours						~ 3 hours
18. Check the water level, fill up if necessary.							Every 2 months	~ 5 min.

1) "Inhouse service" alarm - Trained personnel only: See the processor's Service Manual or instruction delivered with the new cover.

2) "Major service" alarm - Authorized Service Technicians only: See instruction in the processor's Service Manual.

3) Change of chemistry/filter is based on the type of chemistry.

4) Machine with water circulation system built in.

5) See the cleaning instructions in the User's Manual.

6) Use lukewarm water.

7) See the instruction of Preventive Maintenance Kit Minor.

8) See the instruction of Preventive Maintenance Kit Medium.

9) See the instruction of Preventive Maintenance Kit Major.

Chemistry type: \_\_\_\_\_  
 Chemistry change: \_\_\_\_\_ m<sup>2</sup>  
 Filter change: \_\_\_\_\_ m<sup>2</sup>