

▼ OPERATION	SECTION ►	Developer	Wash	Gum	Dryer	Cleaning Time
1. Check the replenisher container.		Daily		Daily		~ 2 min.
2. Check the waste container.		Daily				~ 2 min.
3. Safety check of the mechanical components.		Daily				~ 5 min.
4. Clean the transport rollers from residues.		Daily				~ 5 min.
5. Check the developer level.		Daily				~ 5 min.
6. Change the water and clean the section.			Daily ²⁾			~ 10 min.
7. Change the chemistry/filter (optional).		1)				~ 30 min.
8. Main cleaning: Dev ³⁾ a. Clean all rollers and guides. b. Clean the tanks with the "PROCESSOR CLEANER". c. Clean the spray tubes with brush. d. Clean the tubes and drain with backflush.		By chemistry change or once a month				~ 1 hour
9. Main cleaning: Wash ³⁾ a. Clean the brush roller. b. Clean the tank with the "PROCESSOR CLEANER". c. Clean the tubes and drain with backflush.			By chemistry change or once a month			~ 1 hour
10. Main cleaning: Gum ⁴⁾ a. Flush the gum pumps and solenoid. ⁴⁾ b. Clean the rollers. c. Clean the tank with the "PROCESSOR CLEANER". ⁴⁾				By chemistry change or once a month		~ 1 hour
11. Cleaning of circulation pumps. ⁵⁾		Every 3 months				~ 5 min.
12. Cleaning of replenish pumps. ⁵⁾		Every 3 months		Every 3 months		~ 15 min.
13. Install Preventive Maintenance Kit Minor (bearings - O-rings - V-seals). ⁶⁾		Every year or 500 hours				~ 1 - 2 hours
14. Install Preventive Maintenance Kit Medium (gears - bearings - V-seals - poppet valves - guides - pump head). ⁷⁾		Every 2 years or 1,000 hours				~ 3 - 4 hours
15. Install Preventive Maintenance Kit Major (gears). ⁸⁾		Every 4 years or 2,000 hours				~ 5 - 6 hours

¹⁾ Change of chemistry/filter is based on the type of chemistry (filter is not standard).

²⁾ Machine with water circulation system built in.

³⁾ See the cleaning instructions in the User's Manual.

⁴⁾ Use lukewarm water.

⁵⁾ See the instructions in the processor Service Manual.

⁶⁾ See the instruction of Preventive Maintenance Kit Minor.

⁷⁾ See the instruction of Preventive Maintenance Kit Medium.

⁸⁾ See the instruction of Preventive Maintenance Kit Major.

Chemistry type: _____
 Chemistry change: _____ m²
 Filter change: _____ m²