

OPERATION	SECTION ►	Developer	Wash	Gum	Dryer	Transport	Cleaning Time
1. Check the replenisher container.		Daily		Daily			~ 2 min.
2. Check the waste container.		Daily					~ 2 min.
3. Safety check of the mechanical components.		Daily	Daily	Daily	Daily		~ 5 min.
4. Clean the transport rollers from residues.		Daily	Daily	Daily	Daily		~ 5 min.
5. Check the developer level.		Daily					~ 5 min.
6. Change the water and clean the section.			Daily <sup>2)</sup>				~ 10 min.
7. Change the chemistry/filter(s).		1)					~ 30 min.
8. Main cleaning: Dev <sup>3)</sup> a. Clean all rollers and guides. b. Clean the tanks with with the "PROCESSOR CLEANER". c. Clean the spray tubes with brush. d. Clean the tubes and drain with back flush.		By chemistry change					~ 1 hour
9. Main cleaning: Wash <sup>3)</sup> a. Clean the brush roller. b. Clean the tank with the "PROCESSOR CLEANER". c. Clean the tubes and drain with back flush.			By chemistry change				~ 1 hour
10. Main cleaning: Gum <sup>4)</sup> a. Flush the gum pumps and solenoid. <sup>4)</sup> b. Clean the rollers. c. Clean the tank with the "PROCESSOR CLEANER". <sup>4)</sup>				By chemistry change			~ 1 hour
11. Clean the circulation pumps. <sup>5)</sup>		Every 3 months	Every 3 months				~ 5 min.
12. Clean the replenisher pumps. <sup>5)</sup>		Every 3 months		Every 3 months			~ 15 min.
13. Check the chain tensions.						5)	~ 10 min.
14. Install Preventive Maintenance Kit Minor (bearings - O-rings). <sup>6)</sup>		Every year or 1,250 hours					~ 30 min.
15. Install Preventive Maintenance Kit Medium (poppet valves - pump head). <sup>7)</sup>		Every 2 years or 2,500 hours					~ 1.5 hours
16. Install Preventive Maintenance Kit Major (transport parts - O-rings - bearings - V-seals - motor replacement kit). <sup>8)</sup>		Every 4 years or 5,000 hours					~ 3.5 hours

1) Change of chemistry/filter(s) is based on the type of chemistry.  
 2) Machine with water circulation system built in.  
 3) See the cleaning instructions in the User's Manual.  
 4) Use lukewarm water.  
 5) See the instructions in the processor's Service Manual.  
 6) See the instruction of Preventive Maintenance Kit Minor.  
 7) See the instruction of Preventive Maintenance Kit Medium.  
 8) See the instruction of Preventive Maintenance Kit Major.

Chemistry type: \_\_\_\_\_  
 Chemistry change: \_\_\_\_\_ m<sup>2</sup>  
 Filter change: \_\_\_\_\_ m<sup>2</sup>