

TASK	WHEN	FOLLOW UP (DATE/NAME)						
<i>Maintenance carried out by Operator</i>								
1. Check the function of the top cover sensors.	Daily							
2. Check the function of the emergency switches.	Daily							
3. Clean the filters in digital and washout tanks.	Daily							
4. Check the leaks and connections (compressed air, solvent lines, exhaust hose).	Daily							
5. Clean the reflector located underneath the plate length sensor.	Daily							
6. Clean all solvent trays.	Daily							
<i>Maintenance carried out by Service Technician</i>								
1. Clean the plate length sensor by using a soft towel and a glass cleaner. Check and adjust if necessary.	Every 6 months							
2. Check the pressure of brushes.	Every 6 months							
3. Check the temperature of solvent and water.	Every 6 months							
4. Check the teeth shape of conical gears of oscillation system.	Every 6 months							
5. Check the timing of the fresh solvent pulses on the cleaning brush.	Every 6 months							
6. Check the function of the solvent level sensors and clean them.	Every 6 months							
7. Check the function of the water level sensor.	Every 6 months							
8. Check the tension of the drive chain. Adjust if necessary.	Every 6 months							
9. Check the parallelism of the drive chain. Adjust if necessary.	Every 6 months							
10. Drain the washout and the digital tanks completely. Clean the tanks, the coil and the temperature probes.	Every 6 months							
11. Check the eccentric oscillation system, bearings and plates.	Every 6 months							
12. Check the cleanness of the brushes.	Every 6 months							
13. Check the double viton blades.	Every 6 months							
14. Change the exit towel if necessary.	Every 6 months							
15. Check the exhaust airflow.	Every 6 months							
16. Check the viscosity meter, adjust if necessary.	Every 6 months							
17. Check the pumps, calibrate if necessary.	Every 6 months							