

Maintenance carried out by Operator								
TASK		WHEN	FOLLOW UP (DATE/NAME)					
1.	Check and clean filters in solvent tanks.	Daily						
2.	Check level switches in tanks and external barrels.	Daily						
3.	Check and clear holes in distribution system.	Daily						
4.	Check and clean plate length sensor and reflector plate.	Daily						
5.	Check leaks at ground and inside the machine.	Daily						
6.	Check cleanness of the exit towel.	Weekly						
7.	Clean blades for rinse and wiping brushes.	Weekly						
8.	Clean squeegees in digital section.	Weekly						
9.	Check air cylinders travel speed and loading position.	Weekly						
10.	Check chain tension and position on both oscillation and transport chain.	Weekly						
11.	Check if oscillation shaft need grease.	Weekly						
12.	Check air filter for water and empty as required.	Weekly						
13.	Check pinbar for polymer residues and functionality of locking mechanism.	Monthly						
14.	Check and clean the chains from polymer residues.	Monthly						
15.	Check cleanness of brushes.	Monthly						
16.	Empty and clean all tanks.	Monthly						
17.	Check if brushes shafts need grease.	Monthly						
18.	Check if grease is needed on sprockets, chains and gears.	Monthly						
19.	Check flow measurements at inlet and outlet pumps.	Monthly						