

Important: The cleaning unit should only be shut down completely for holidays or for maintenance and/or servicing purposes. Release all roller snap bearings if the unit is switched off for more than one day !

▼ OPERATION	SECTION ►	Wash / Gum	Dryer	Pump / Filter	Cleaning Time (one working step)
1. Check gum container content		Daily			~ 1 min.
2. Small maintenance (after washing/gumming 300 m ² or 4 weeks of chemistry-free plates):					
- Activate the rinse function		X ¹⁾			~ 10 min.
- Clean upper squeegee roller from residues		X ²⁾			~ 5 min.
- Clean upper dryer exit roller from residues			X ²⁾		~ 5 min.
- Drain filter and clean filter and filter strainer with soft brush and water from residues				X	~ 5 min.
3. Main maintenance (after washing/gumming 900 m ² or 12 weeks of chemistry-free plates):					
- Activate the rinse function		X ¹⁾			~ 10 min.
- Remove all transport rollers and clean them from residues		X ²⁾	X ²⁾		~ 30 min.
- Remove spraybars, clean them and check for clogged spraybar holes		X ³⁾			~ 10 min.
- Clean wash/gum tank section, plate guides, inside cover and gears from residues		X			~ 15 min.
- Drain filter and clean filter strainer with soft brush from residues				X	~ 5 min.
4. Install Preventive Maintenance Kit Minor (bearings - O-ring - sealings) ⁴⁾		Every year or 250 hours			~ 30 min.
5. Install Preventive Maintenance Kit Medium (gears - bearings - V-seal - O-ring) ⁵⁾		Every 2 years or 500 hours			~ 2 hours
6. Install Preventive Maintenance Kit Major (gears - bearings - V-seal) ⁶⁾		Every 4 years or 1,000 hours			~ 3 hours
¹⁾ Replace gum bottle with half-full bottle of water. Disposal of used gum and rinse water should be handled according to local laws and regulations. ²⁾ Use sponge or soft dustfree cloth and water. Do not use any abrasive material or detergents. ³⁾ Use longhanded bottle brush to clean inside of spraybar. Use toothbrush to clean clogged spraybar holes. ⁴⁾ See the instruction of Preventive Maintenance Kit Minor. ⁵⁾ See the instruction of Preventive Maintenance Kit Medium. ⁶⁾ See the instruction of Preventive Maintenance Kit Major.					