

Wet end set

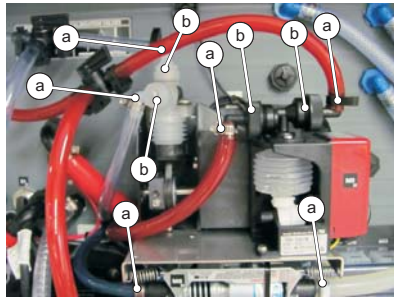
See the separate instruction for installation of the Wet end set.

- Install the Wet end set on the developer circulation pump.



Replacing valves on replenish pumps

- Loosen the clamps (a) to remove the hoses.
- Dismount the elbow fittings (b) from the pump.
- Replace the poppet valves inside the pump heads with identical ones.
- Remount the elbow fittings, reconnect the hoses. Reuse and tighten the clamps.



Instruction

Preventive Maintenance Kit Medium Plate Processors

IMPORTANT!

Please keep this instruction with other machine documentation as future reference when ordering spareparts. The spareparts concerning this kit are as listed in "Kit contents".

Part No 10062429 C

09-05-2014


Introduction

This instruction is valid for **Kit no 10062453** (Cannot be ordered separately).

Products covered

The above mentioned preventive maintenance kits are for the following processors:

| | |
|-----------------------------|--|
| Plate Processors 85 | 93865, 93869, 94199, 94201, 94354, 94366, 94389, 10067919, 10066500 |
| Plate Processors 125 | 93866, 93870, 94200, 94208, 94355, 94367, 94390, 10067920, 10066501 |
| Plate Processors 150 | 93867, 94209, 94352, 94356, 94368, 94391, 10069750, 10067921, 10066502 |
| Plate Processors 165 | 93868, 94210, 94353, 94357, 94369, 94392, 10067922, 10066503 |

 Verify that the serial number specified on the processor name plate located on the rear end of the tank on the left side is listed above.

Kit contents

Check contents of the kit and make sure that all parts are present and in good condition.


The kit consists of:

| Item | Number | Specification | Quantity |
|------|----------|---------------------------------------|----------|
| 1 | 10017224 | WET END SET | 1 |
| 2 | 10003917 | VALVE, POPPET, ASSEMBLY, PUMP, BELLOW | 2 |
| 3 | 15808 | VALVE, PUMP, OSC. | 2 |
| 4 | 21043140 | POPPET VALVE AND O-RING KIT | 1 |
| 5 | 10062429 | INSTRUCTION (THIS DOCUMENT) | 1 |

Estimated time

 Estimated time for the installation of the kit is 120 minutes.


Maintenance intervals

 Carry out this maintenance procedure either after below specified processing hours, or after specified years after installation of the processor, whatever comes first.


| Processing hours | or | Years after installation | Maintenance | Kit no | |
|------------------|----|--------------------------|-------------|----------|-------------|
| | | | | 85 | 125/150/165 |
| 2000 | or | 1 | MINOR | 10062455 | 10062539 |
| 4000 | or | 2 | MEDIUM | 10062456 | 10062540 |
| 6000 | or | 3 | MINOR | 10062455 | 10062539 |
| 8000 | or | 4 | MAJOR | 10062537 | 10062541 |

Before installation


Read this instruction sheet carefully and ensure it is fully understood before commencing the installation procedure. Seek clarification of anything that is not clear.

 The exchange procedure must only be carried out by a well qualified service technician who is familiar with the equipment.

 Install the Preventive Maintenance Kit Minor together with this kit.

 Installation of this kit is required as a part of Preventive Maintenance Kit Major.

Safety

 Before any work is carried out, ensure that the processor is switched off, and disconnected from the electricity supply. It is recommended that the mains supply be locked off using a padlock or similar, and then a check made to ensure that the processor will not run.