

Instruction



Preventive Maintenance Kit Minor Cleaning Unit

IMPORTANT!

Please keep this instruction with other machine documentation as future reference when ordering spareparts. The spareparts concerning this kit are as listed in "KIT CONTENTS".

Part No 10062431 E

29-04-2014

Introduction

This instruction is valid for **Kit no 10062446** (Cannot be ordered separately).

Products covered

The above mentioned preventive maintenance kits are for the following processors:

Cleaning unit 85 serial nos 10063100, 95455, 94400, 93292, 92700, 10064250, 10067350.

Cleaning unit 120 serial nos 10062969, 95459, 94401, 93372, 92699, 10065195.



Verify that the serial number specified on the processor name plate located on the rear end of the tank on the left side is listed above.

Kit contents

Check contents of the kit and make sure that all parts are present and in good condition.

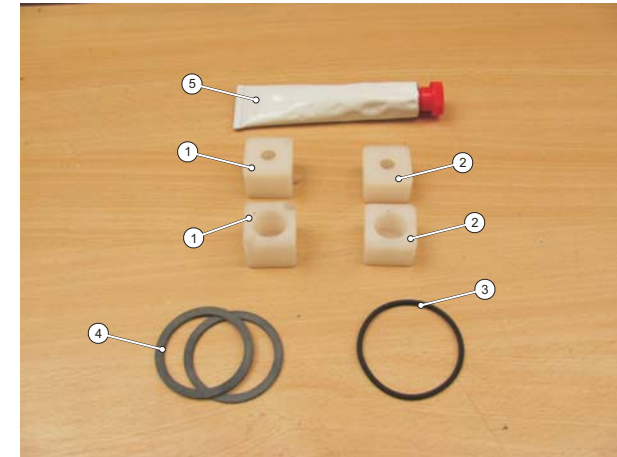
The kit consists of:

Item	Number	Specification	Quantity
1	10007808	BEARING, BRUSH, LEFT	2
2	10007812	BEARING, BRUSH, W/GROWTH, RIGHT	2
3	10024660	O-RING, VITON, 54X3 MM	1
4	10033672	SEALING, SCREW CAP, EPDM	2
5	25387	GREASE, TUBE, PG 75,20 ML	1
6	10062431	INSTRUCTION (THIS DOCUMENT)	1

Estimated time



Estimated time for the installation of the kit is 30 minutes.



Maintenance intervals

i Carry out this maintenance procedure either after below specified processing hours, or after specified years after installation of the processor, whatever comes first.

Processing hours	or	Years after installation	Maintenance	Kit no
500	or	1	MINOR	10062449
1000	or	2	MEDIUM	10062450
1500	or	3	MINOR	10062449
2000	or	4	MAJOR	10062451

Before Installation

Read this instruction sheet carefully and ensure it is fully understood before commencing the installation procedure. Seek clarification of anything that is not clear.

h The exchange procedure must only be carried out by a well qualified service technician who is familiar with the equipment.

i Installation of this kit is required as a part of Preventive Maintenance Kit Medium and/or Preventive Maintenance Kit Major.

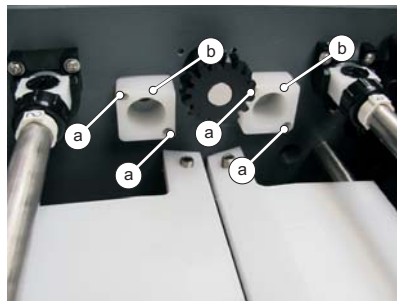
Safety

- ⚠ Before any work is carried out, ensure that the processor is switched off, and disconnected from the electricity supply. It is recommended that the mains supply be locked off using a padlock or similar, and then a check made to ensure that the processor will not run.

Procedure

Replacing brush bearings

- Take off the top covers, empty the tank into waste containers, remove brushes.
- Dismount the screws (a) to remove the brush bearings (b) from the tank.
- Replace the brush bearings.
- Remove the bearings (c) from the brushes and replace them.

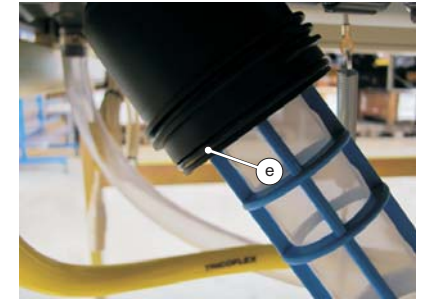


- i** If the Preventive Maintenance Kit Medium is to be installed as well, refer to the relevant instruction for replacement of the gears on the brushes, and of the gears on the brush drive bearing.

- i** If the Preventive Maintenance Kit Major is to be installed as well, refer to the relevant instruction for replacement of the brush drive bearing.

Circulation

- Unscrew the bottom part (d) of the filter.
- Replace the o-ring (e) and re-mount the bottom part of the filter. Add a thin layer of grease on the o-ring before mounting.



- Replace the sealing (f) on the suction tube.

