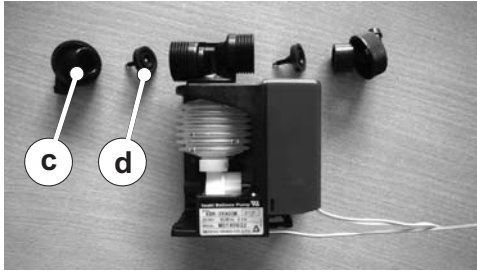


Replacing valves on replenish pumps

- Loosen the clamps to remove the hoses from the replenish pumps.
- Dismount the fittings (c) from the pump.
- Replace the poppet valves inside the pump heads (d).
- Remount the fittings, reconnect the hoses. Reuse and tighten the clamps.



Instruction

Preventive Maintenance Kit Medium Plate Processors Thermal/Conventional

IMPORTANT!

Please keep this instruction with other machine documentation as future reference when ordering spareparts. The spareparts concerning this kit are as listed in "KIT CONTENTS".

Part No 10066173 B

09-05-2014

Introduction

This instruction is valid for **Kit no 10064522** (Cannot be ordered separately).

Products covered

The above mentioned preventive maintenance kits are for the following processors:

Plate Processors 86 10067030, 10071820.

Plate Processors 125 10056000, 10057950, 10061520, 10063847, 10063848, 10063954.

Plate Processors 126 10066555, 10071830.

 Verify that the serial number specified on the processor name plate located on the rear end of the tank on the left side is listed above.

Kit contents

Check contents of the kit and make sure that all parts are present and in good condition.


The kit consists of:

Item	Number	Specification	Quantity
1	10003917	VALVE,POPPET,PUMP,BELLOW,IWAKI	4
2	10062429	INSTRUCTION (THIS DOCUMENT)	1

Estimated time

 Estimated time for the installation of the kit is 90 minutes.


Maintenance intervals

 Carry out this maintenance procedure either after below specified processing hours, or after specified years after installation of the processor, whatever comes first.


Processing hours	or	Years after installation	Maintenance	Kit no
1250	or	1	MINOR	10064524
2500	or	2	MEDIUM	10064525
3750	or	3	MINOR	10064524
5000	or	4	MAJOR	10064526

Before installation


Read this instruction sheet carefully and ensure it is fully understood before commencing the installation procedure. Seek clarification of anything that is not clear.

 The exchange procedure must only be carried out by a well qualified service technician who is familiar with the equipment.

 Install the Preventive Maintenance Kit Minor together with this kit.

 Installation of this kit is required as a part of Preventive Maintenance Kit Major.

Safety

 Before any work is carried out, ensure that the processor is switched off, and disconnected from the electricity supply. It is recommended that the mains supply be locked off using a padlock or similar, and then a check made to ensure that the processor will not run.